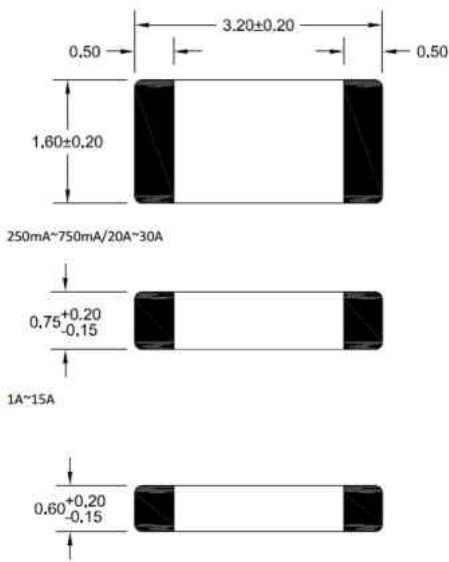


# Type 12F

## 1206 Fast Acting SMD Fuses



### Description

12F Series are the fuses set the industry standard for performance, reliability and quality. The solder-free design provides excellent on-off and temperature cycling characteristics during use and also makes our SMD fuses more heat and shock tolerant than typical subminiature fuses.

### Features

- AEC-Q200 Automotive Grade Certified
- Rapid interruption of excessive current
- Compatible with reflow and wave solder
- Ceramic and glass construction
- One time positive disconnect
- Lead Free and Halogen free material

### Applications

- Power supplies
- Consumer Electronicsii
- Battery Chargers
- Industrial Controllers

### Electrical Characteristics for Series

Rating Current	100% of Ampere Rating	200% of Ampere Rating	350% of Ampere Rating
250mA~5A	4 Hour, Min	5Sec.Max	-
6A~30A	4 Hour, Min	-	5Sec.,Max

### Electrical Characteristic Specifications by Item

Part No	Rated Voltage DC	Rated Current (A)	Breaking Capacity (A) 1	Typical Cold Resistance (mOhms) 2	Typical Voltage Drop (mV)	Typical Pre-Arcing I <sup>2</sup> t (A <sup>2</sup> Sec) 3	Alpha Mark
12F0250	72V	0.250	50A@72V	3608	1407	0.0004	.25
12F0375		0.375		1882	718	0.0008	E
12F0500		0.500		1028	650	0.0022	0.5
12F0750		0.750		601	616	0.0057	.75
12F1100	63V	1	50A@63V	490	510	0.10	H
12F1150	32V	1.5	50A@32V	240	367	0.15	K
12F1200	24V	2	300A@24V	144	316	0.41	N
12F1250		2.5		83	240	0.65	O
12F1300		3		53	187	1.39	P
12F1400		4		35	173	1.73	S
12F1500	32V	5	50A@32V	22	141	2.89	T
12F1700	24V	7	300A@24V	12	140	5.68	7
12F1800	24V	8	300A@24V	8.5	110	8	M
12F2100		10		7	100	9.5	U
12F2120		12		5	85	11.5	12
12F2150		15		3.5	78	16.5	15
12F2200		20		1.6	60	47.17	20
12F2250		25		1.4	57	32	25
12F2300		30		1	68	43	30

\* DC Interrupting Rating (Measured at rated voltage, time constant of less than 50 microseconds, battery source)

\* DC Cold Resistance are measured at <10% of rated current in ambient temperature of 25degrees

\* Typical Pre-arching I<sup>2</sup>t are measured at 10In Current

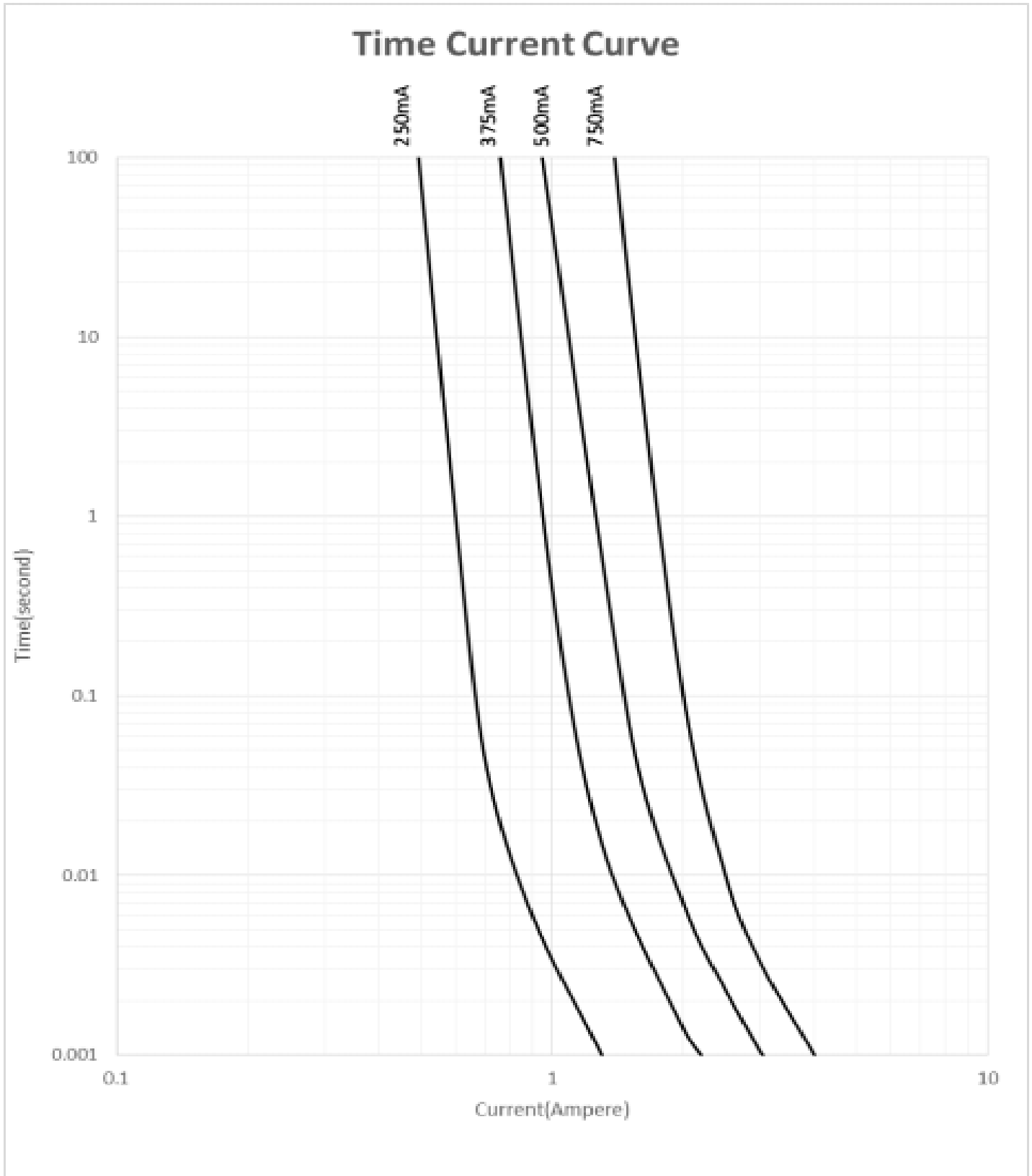
For 1A-5A, the color of glass coating is Green; for others, it's Blue.

Type 12F

1206 Fast Acting SMD Fuses



### Average Time Current Curves

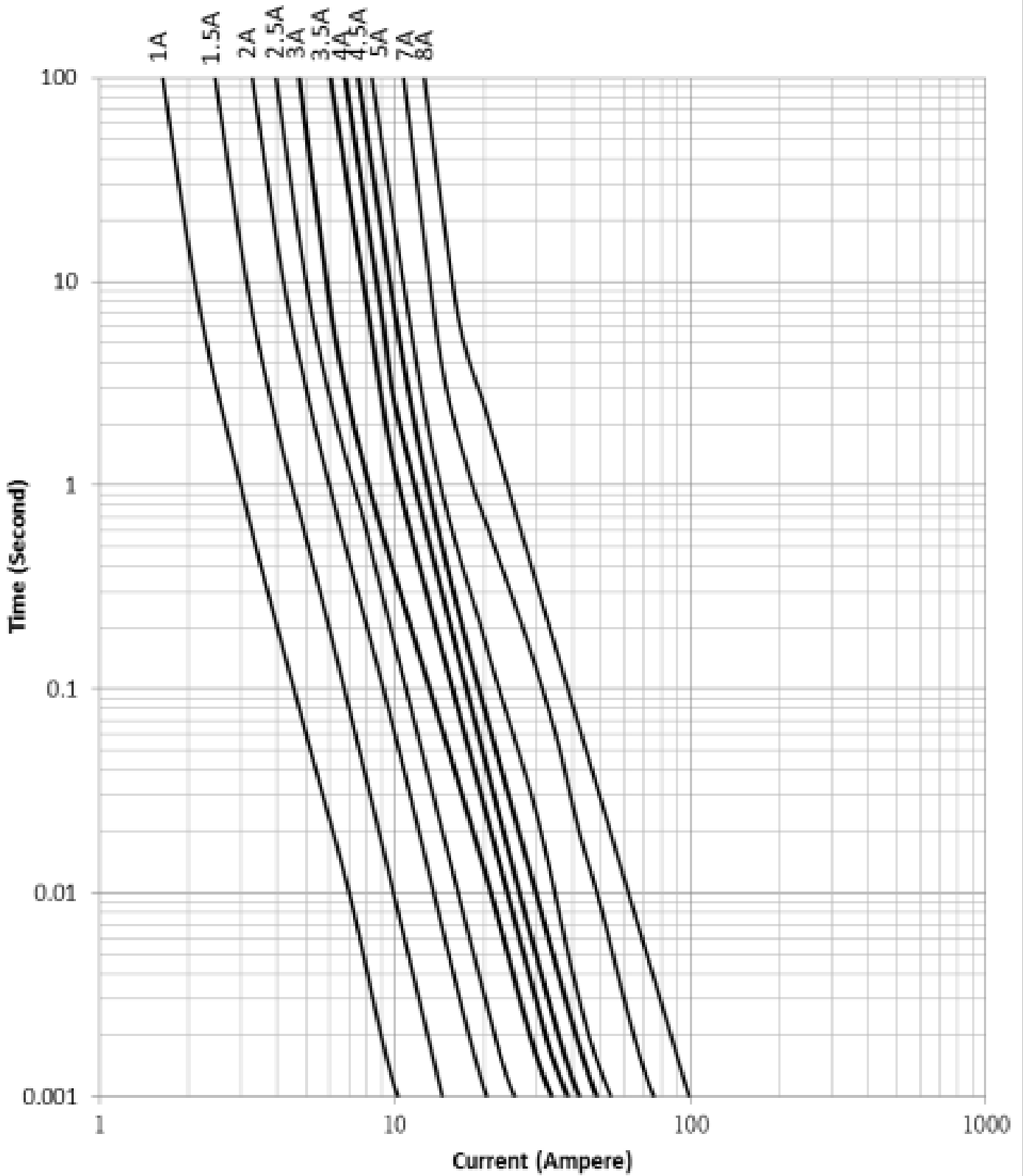


Type 12F

1206 Fast Acting SMD Fuses



Time Current Curve

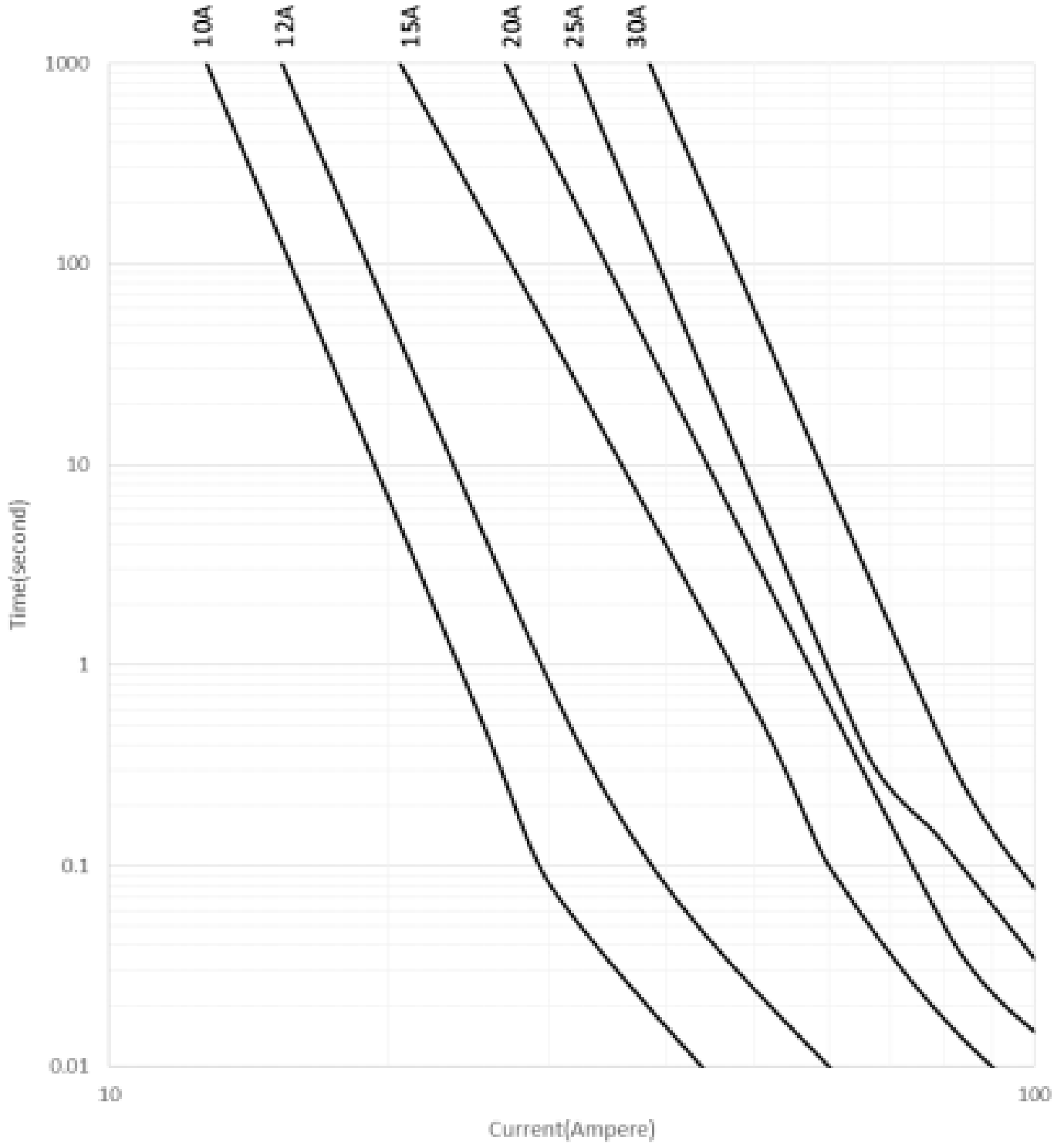


Type 12F

1206 Fast Acting SMD Fuses



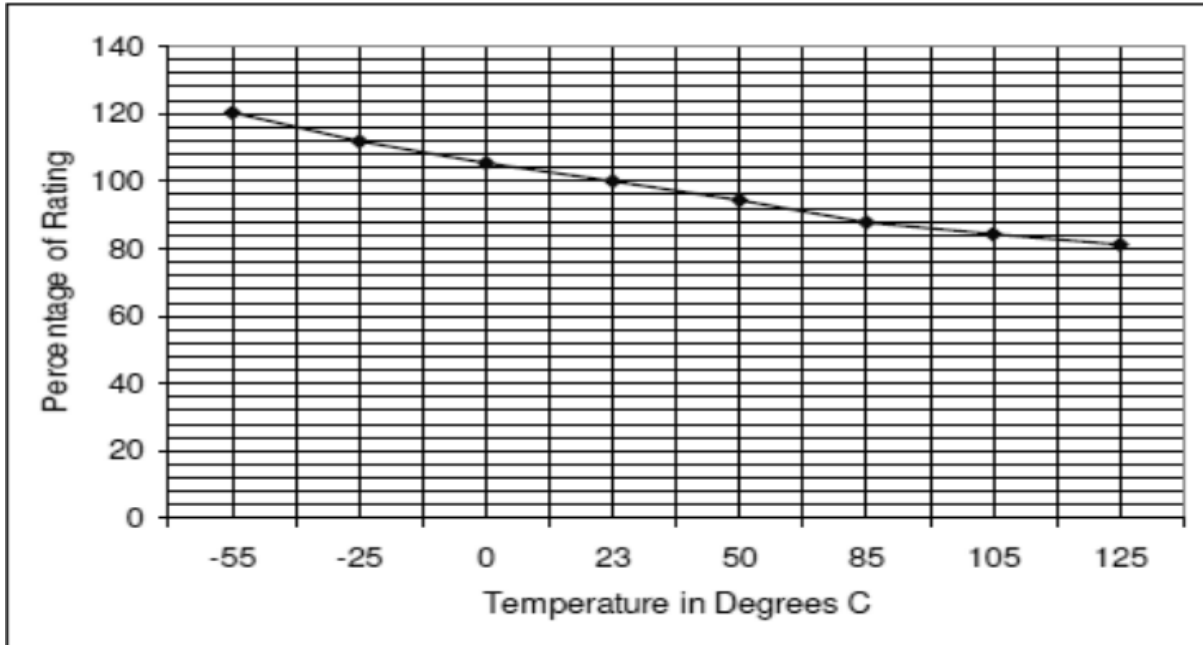
### Time Current Curve



### Temperature Re-rating Curve

\* Normal ambient temperature:  $23 \pm 3^\circ\text{C}$

\* Operating temperature:  $-55 \sim +125^\circ\text{C}$ , with proper correction factor applied



### Soldering Method

#### Wave solder

Reservoir temperature:  $260^\circ\text{C}$

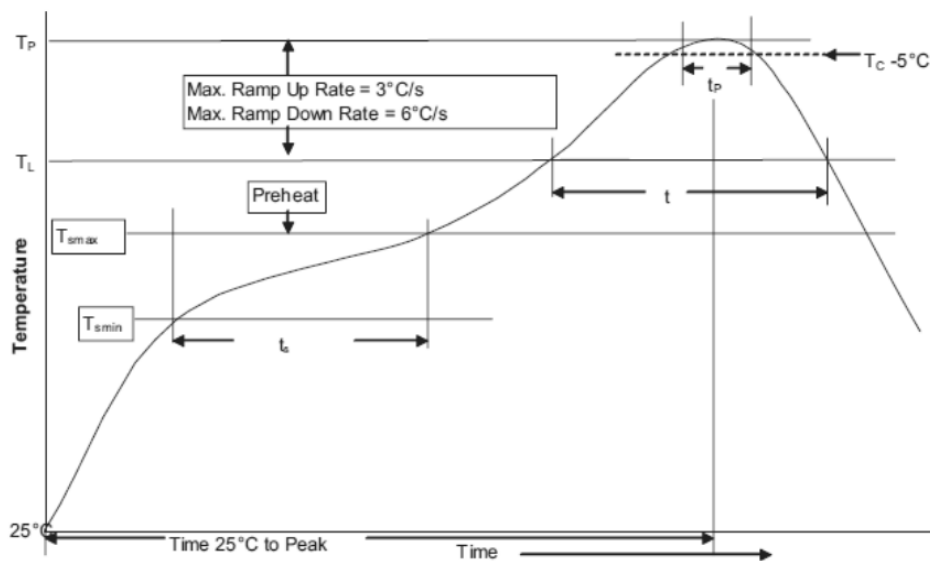
Time in reservoir: 10 seconds maximum

#### Infrared reflow

Temperature:  $260^\circ\text{C}$

Time: 30 seconds maximum

### Solder Reflow Profile



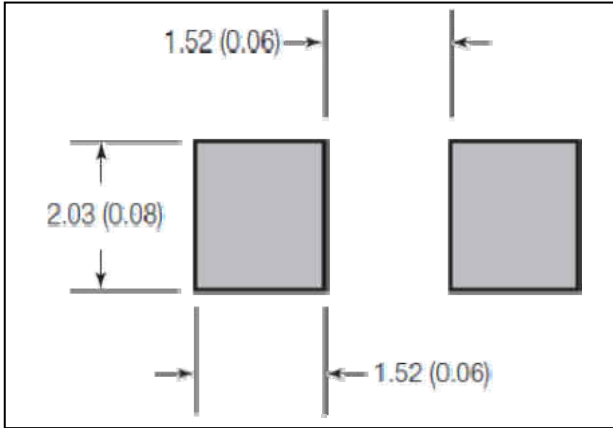
# Type 12F

## 1206 Fast Acting SMD Fuses

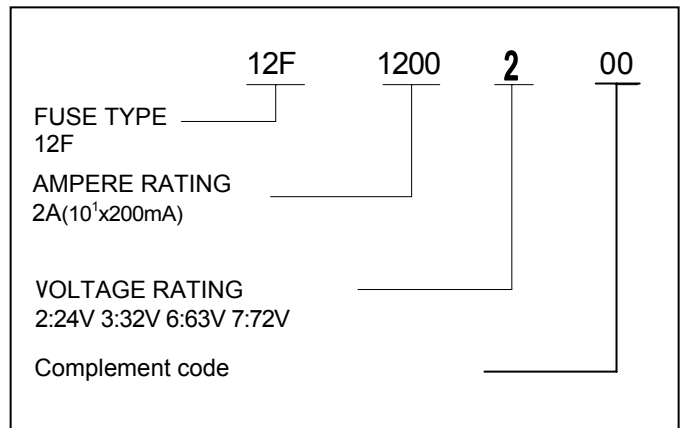


Profile Feature		Lead(Pb)free solder
Preheat and soak	Temperature min.(T <sub>min</sub> )	150°C
	Temperature max.(T <sub>max</sub> )	200°C
	Time(T <sub>min</sub> to T <sub>max</sub> )(ts)	60 - 120 Seconds
Average ramp up rate T <sub>max</sub> to T <sub>p</sub>		3°C / Second Max.
Liquidous temperature(T <sub>L</sub> )		217°C
Time at liquidous(t <sub>L</sub> )		60 – 150 Seconds
Peak package body temperature(T <sub>p</sub> )		260°C
Time(T <sub>p</sub> )within 5°C of the specified classification temperature(T <sub>c</sub> )		30 Seconds
Average ramp-down rate(T <sub>p</sub> to T <sub>max</sub> )		6°C / Second Max.
Time(25°C to Peak Temperature)		8 Minutes Max.

### Mechanical Dimensions(Unit:mm(inch))



### Ordering Information



### Packaging

Packaging Option	Packaging Specification	Quantity
12F	tape-and-reel	3000